



		Category									
		Milling	Turning	Threading	Drilling	Boring	Gear Cutting	Surface Grinding	Cylindrical Grinding	Reaming	Broaching
W o r k p i e c e S i z e	< 6"	1	1	1	1		3	3	3	3	3
	6"-12"	1	1	1	1		3	3	3	3	3
	12"-20"	1	1	1	1		3	3	3	3	3
	20"-100"	1	1	1	1	3	3	3	3	3	3
	> 100"	1	1	1	1	3	3	3	3	3	3

- 1 Greatest Strength
- 2 Good Capability
- 3 Capable, but undesirable

***Subject to review of drawing tolerances and requirements