



Investment Castings - Carbon Steel, Alloy Steel, & Stainless Steel

		Weight (Lbs)			
		0.1-5	5.1-25	25.1-100	100-250
Q u a n t i t y	1 - 50	3	3	2	1
	50 - 250	2	2	1	1
	250 - 1000	2	1	1	1
	1000 - 5000	1	1	1	1
	5000 +	1	1	1	2

1	Greatest Strength
2	Good Capability
3	Capable, but undesirable