



Sand Castings - Iron (Grey and Ductile), Carbon Steel, Alloy Steel & Stainless Steel

		Weight (Lbs)				
		0.5-25	25-100	100-500	500-5000	5000+
Q u a n t i t y	1 - 25	3	3	2	2	2
	25 - 100	3	2	1	2	2
	100 - 500	2	1	1	2	2
	500 - 2500	1	1	1	3	3
	2500 +	1	1	1	3	3

- 1** Greatest Strength
- 2** Good Capability
- 3** Capable, but undesirable